



Looking Back, Looking Now, Looking Forward – the path of wellbore surveying

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Speaker Bio

- CEng, FIMechE, Distinguished Member SPE, Director Emeritus DSATS
- 1976 – 1994 Shell, Forasol / Foramer, Halliburton
- 1994 – present DE WARDT AND COMPANY Global upstream consultant
- 36 countries, >80 clients, 46 papers / articles, 21 industry committees
- 1980 – Wolff & de Wardt systematic error model SPE paper
- Committee 3 SPE WPTS workshops, various presentations
- Survey best practice advocate with multiple clients



I have 4 messages I want to share

- I. Communicating the business risk from survey uncertainty to senior management has huge impact on survey choices / development - but how to do it?
- II. BOCP risk mitigation from improved surveying is equivalent (often) to subsurface modelling value – but too often both are totally ignored!
- III. Drilling engineers lack the education and insight to take valuable decisions in borehole surveying – surveyor SME's and suppliers must step up!
- IV. Digitalization and automation require attention to wellbore survey data attributes – how can you influence this advancing need?



In the beginning

- Walstrom model from 1950's prevailed – random errors that cancel themselves out
- Shell management alerted to the risk to fail to intercept high pressure gas well blow out in western country – Groningen resurvey changed field
- Wolff and de Wardt teamed to analyze sources of errors in magnetics and free gyros together and respectively – systematic prevails
- Thorogood, Williamson, Jamieson and others pursued improvements
- Then Stockhausen and Lesso 'rang the bell' on TVD and steering



Then came the next generation

- Dynamically tuned gyros from aerospace
- Mechanical then solid state MWD
- Inertial platforms perfect solution but limited by diameter requirements



Rather uniquely ISCWSA formed by experts in 1995

- to produce and maintain standards for the industry relating to wellbore survey accuracy
- to set standards for terminology and accuracy specifications
- to establish a standard framework for modelling and validation of tool performance
- to raise awareness and understanding of wellbore survey accuracy issues across the industry



Use cases I have experienced

- Supplier denying technology hook up in Nigeria despite the catastrophic problem with magnetics
- Nigeria sag correction removed fault
- S China Sea uncertainty inadequate for reservoir modeling – too late
- BOCP plan shows uncertainty requirement similar to required for subsurface modelling, but no one addresses this in survey selection
- Subsurface believes surveys are infinitely accurate because you give them tables to 2 decimal places – this must change
- Modelling subsurface with mag declination and sag errors uncorrected
- Professor at major US Pet Eng university denies ISCWSA e-book



What should be next for wellbore surveying

- API RP 78 a great move – issue is to gain implementation
- Drilling today requires continuous surveys (1 ft) – don't need your cheap push back
- Tortuosity is NOT DLS – sorry, lost cause for today's requirements
- Companies develop and own Wellbore Survey Programs – too few actually do this
- University upgrades on education, including Petroskills – get real and implement ISCWSA e-book



Digitalization and automation advancing rapidly

- Digitization
 - to convert something into a digital format such as data or documents
- Digitalization
 - to convert business processes over to use digital technologies
- Automation
 - operating with minimum human intervention



Digitalization and automation requires

- Timely and accurate survey data
 - Low latency / high accuracy / high frequency
- Collaboration between companies
 - Interdependency / interoperability
- Modified workflows focused on well lifecycle deliverables
 - Redefine tortuosity acquisition and calculation

The 3 C's and Well Construction

COMPETE



Separate Products

- Motors
- Rotary Steerable
- Top Drive
- Cement Unit

COMPLEMENT



Interconnected Services

- Remote Directional Svc
- GeoSteering
- Vibration mitigation
- Cement Services

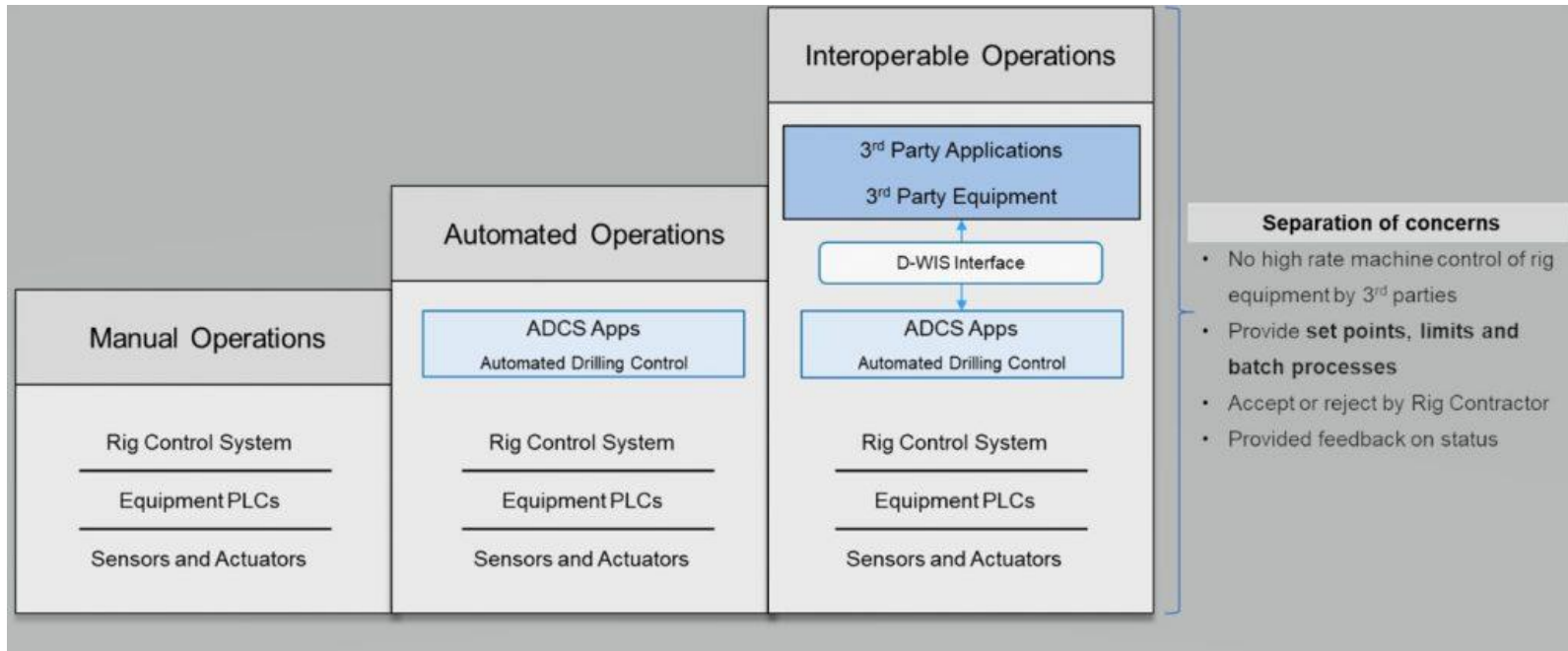
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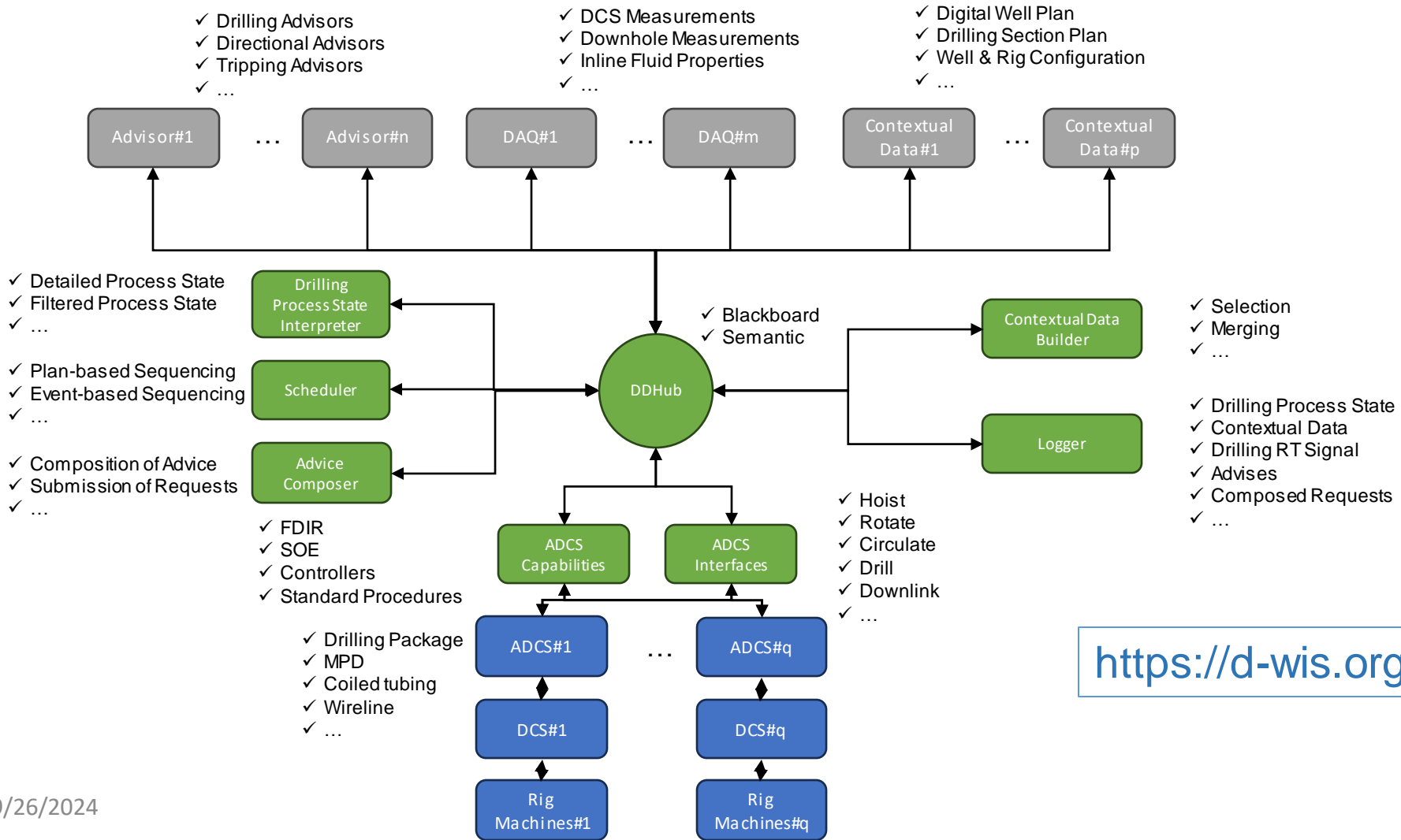


New Solutions

- Automation Agents
- Open-Source Models
- Connected Well Plan
- Connected Field Dev

Graduation to interoperability thro DWIS (DSATS)





- ✓ Drilling Advisors
- ✓ Directional Advisors
- ✓ Tripping Advisors
- ✓ ...

- ✓ DCS Measurements
- ✓ Downhole Measurements
- ✓ Inline Fluid Properties
- ✓ ...

- ✓ Digital Well Plan
- ✓ Drilling Section Plan
- ✓ Well & Rig Configuration
- ✓ ...

- ✓ Detailed Process State
- ✓ Filtered Process State
- ✓ ...
- ✓ Plan-based Sequencing
- ✓ Event-based Sequencing
- ✓ ...
- ✓ Composition of Advice
- ✓ Submission of Requests
- ✓ ...

Drilling Process State Interpreter

Scheduler

Advice Composer

- ✓ FDIR
- ✓ SOE
- ✓ Controllers
- ✓ Standard Procedures

- ✓ Drilling Package
- ✓ MPD
- ✓ Coiled tubing
- ✓ Wireline
- ✓ ...

- ✓ Blackboard
- ✓ Semantic

Contextual Data Builder

Logger

- ✓ Selection
- ✓ Merging
- ✓ ...

- ✓ Drilling Process State
- ✓ Contextual Data
- ✓ Drilling RT Signal
- ✓ Advises
- ✓ Composed Requests
- ✓ ...

- ✓ Hoist
- ✓ Rotate
- ✓ Circulate
- ✓ Drill
- ✓ Downlink
- ✓ ...

<https://d-wis.org>



I have some questions

- How can subsurface geoscientists become educated such that they demand the uncertainty they require for good modelling?
- How can universities be upgraded to teach the real level of expertise and not a historic view?
- How will drilling engineers access resources that make them knowledgeable buyers of wellbore surveying?
- How can asset managers appreciate their loss of value from inadequate surveying?



Comments and your questions



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Wellbore Positioning Technical Section



The Industry Steering Committee on
Wellbore Survey Accuracy (ISCWSA)