

- Deriving Wellbore Quality Metrics from Trajectory Calculations
- Angus Jamieson

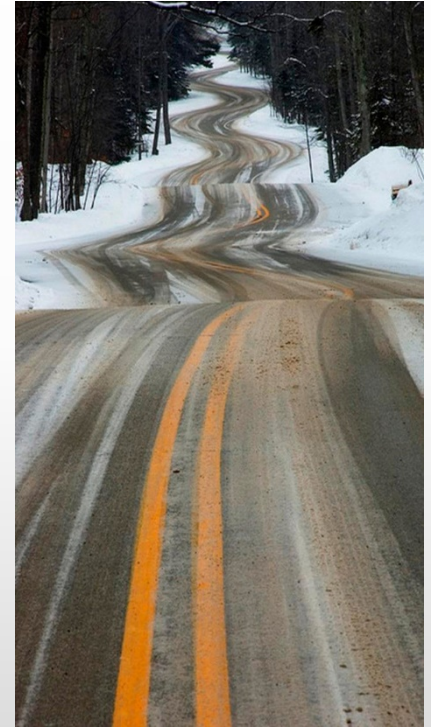


# Angus Jamieson

- Introduction
  - H&P Technologies UK (AJC team)
  - 40 years DD and Marine Ops
  - Heriot Watt Civil Engineering Bsc 1979 FRICS
  - Based Inverness, UK
  - Specialized in
    - Navigation and Positioning
    - Directional Drilling

# TORTUOSITY Questions

- Does your lateral look like this?
- Does it Matter?
- What about the Surface and Intermediate?
- Why is it important to achieve exceptional steering control?
- Is the best smooth wellbore one that is not steered?
- Should we steer 100% of the lateral or should we focus steering only when needed.



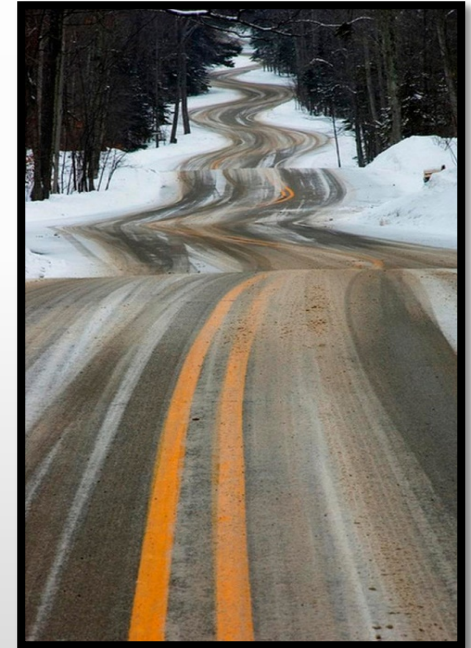
# UNDULATING TORTUOSITY

- What is meant by undulations in a Lateral?
- How can you measure it?
- Does it affect production?
- Does it impact drilling?
- Does it affect the cement job and zonal isolation?
- Does this affect the quality of Stimulation
- How about Production? \$\$\$

Vertical Undulation



Lateral Undulation<sup>4</sup>



# UNDULATING TORTUOSITY

- Zonal Isolation?

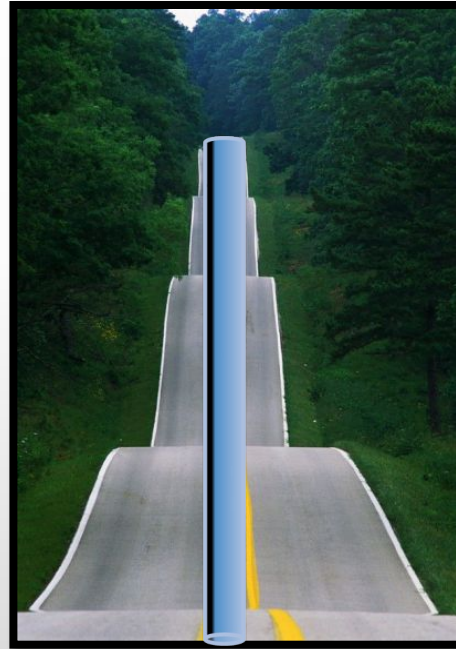


Image Extracted from:  
<http://www.engineerlive.com/content/22351>

[http://www.engineerlive.com/sites/engineerlive/files/styles/article/public/Pic2\\_HR\\_0.jpg?itok=FJx4KISd](http://www.engineerlive.com/sites/engineerlive/files/styles/article/public/Pic2_HR_0.jpg?itok=FJx4KISd),

50<sup>th</sup> Ge  
Public Domain  
October 3rd, 2019  
Calgary, Canada

## Vertical Undulation

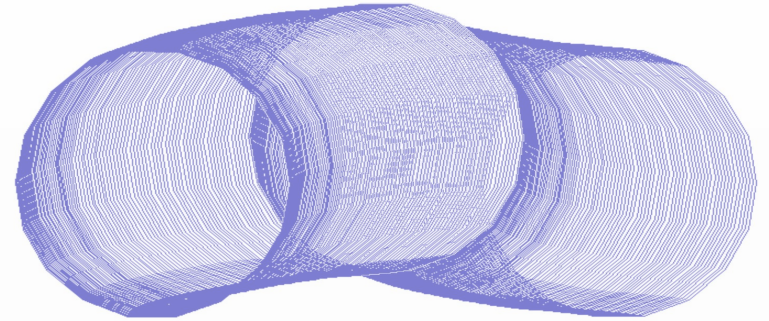


## Lateral Undulation<sup>5</sup>



# 12 Reasons Why Tortuosity is Important ?

- It increases torque and drag while drilling
- It reduces buckling resistance in drill pipe
- It increases drillstring fatigue when rotating
- It impedes hole cleaning while drilling
- It increases drag when running casing
- It compromises cement job quality
- It causes variations in cross section due to cuttings traps and so..
- It can effect production rate
- It can reduce production quality
- It compromises survey accuracy with the consequence that
- It makes geo-steering more uncertain
- It compromises geological modelling accuracy

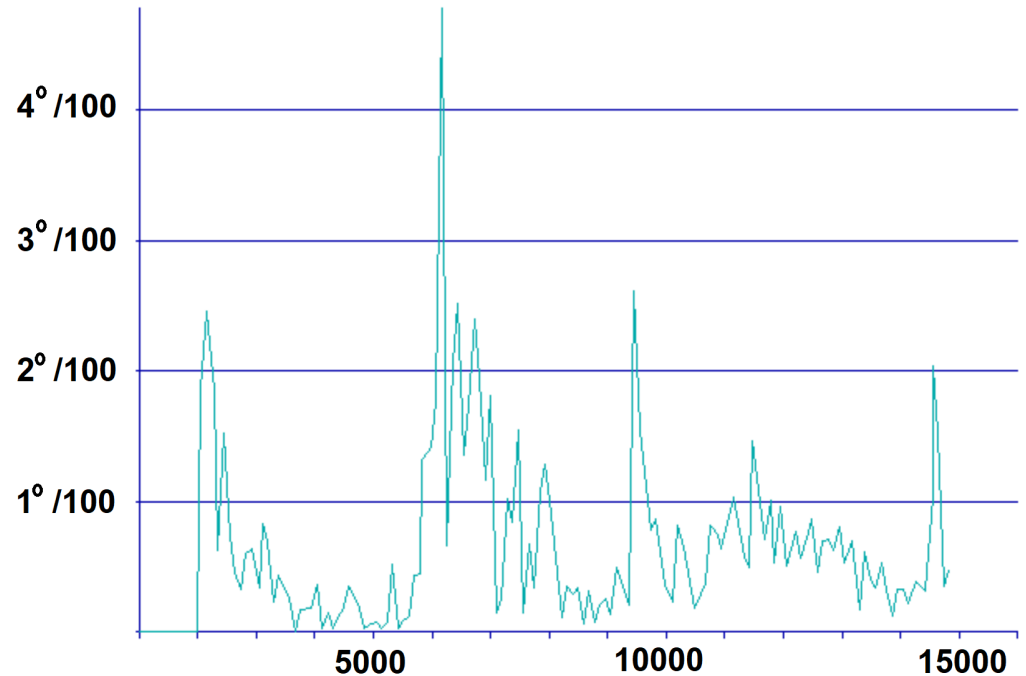


# Ways to measure tortuosity

## DLS against MD

- Easy to calculate
- Uses survey data
- Easy to Understand
  
- The less you survey the better you look
- May miss key points
- No simple comparison

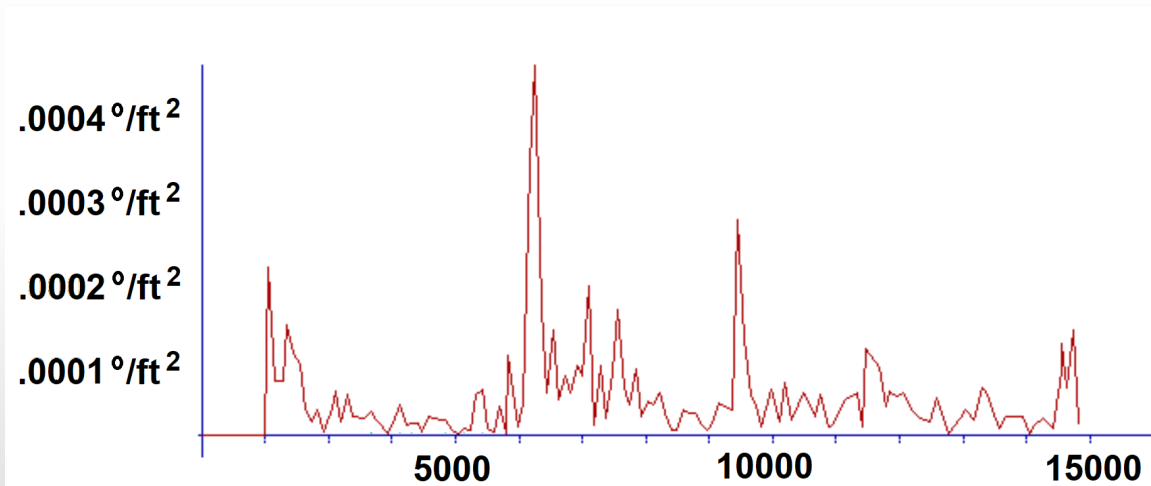
DLS Max Y Value = 4.783958



# Ways to measure tortuosity

## Differentiate the DLS curve dDLS/dmd

- Measures consistency
- Does not penalise planned Curvature
- Only uses pulsed surveys
- May miss key points
- No simple comparison
- Hard to explain



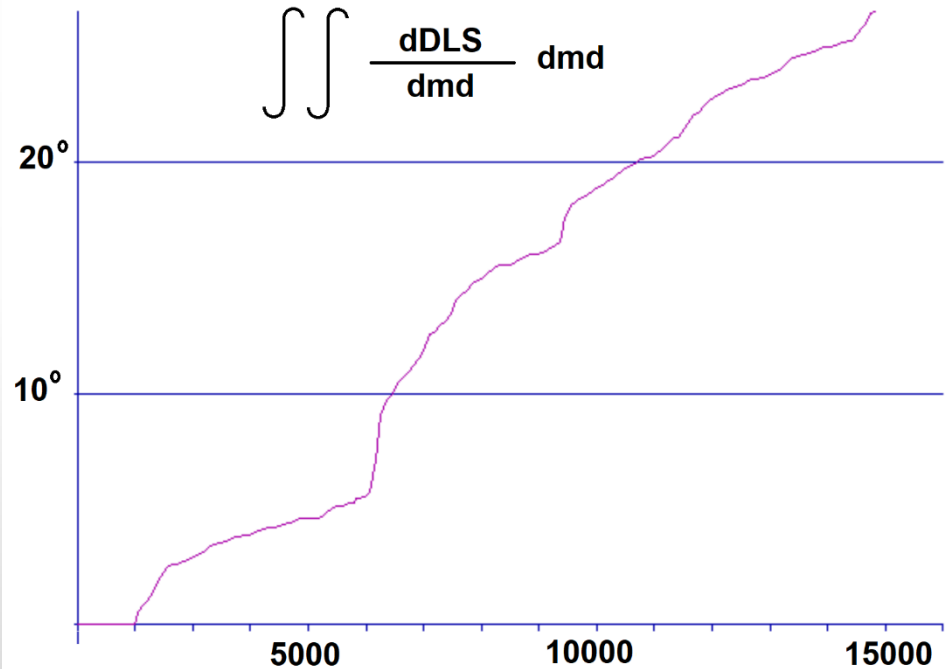


# Ways to measure tortuosity

## Double Integrate the Differentiation

- Measures consistency
- Does not penalise planned Curvature
- Easy to Calculate in XL
- Easily defined as 'Unwanted Curvature'
- Only uses pulsed surveys
- May miss key points

Integral Max Y Value = 26.5283



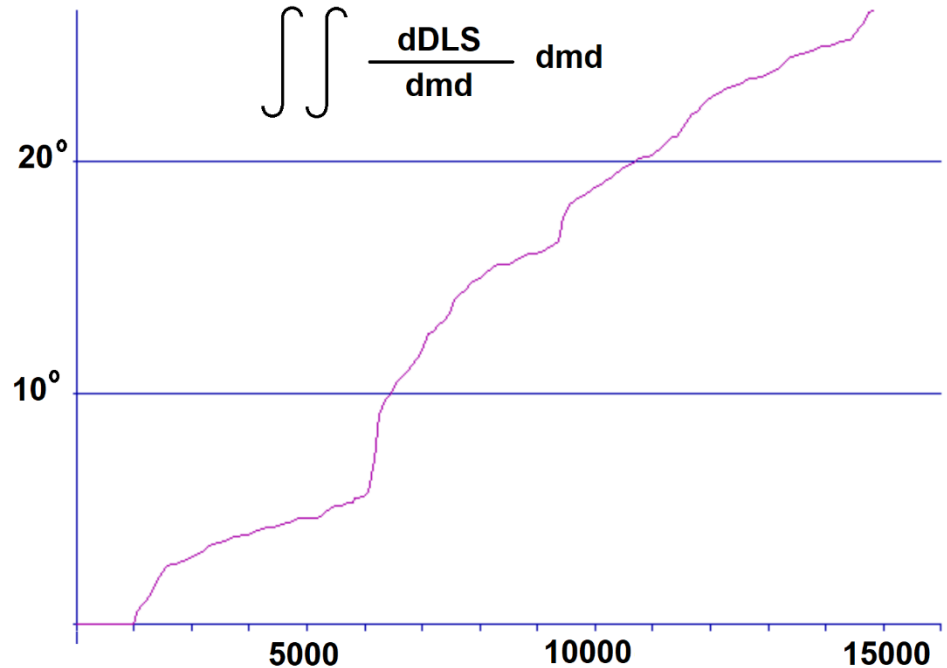
# Traditional Tortuosity Index

$$\text{Tortuosity Index} = \frac{\text{Unwanted Curvature}}{\text{Planned Curvature}}$$

Planned Curvature is not always available

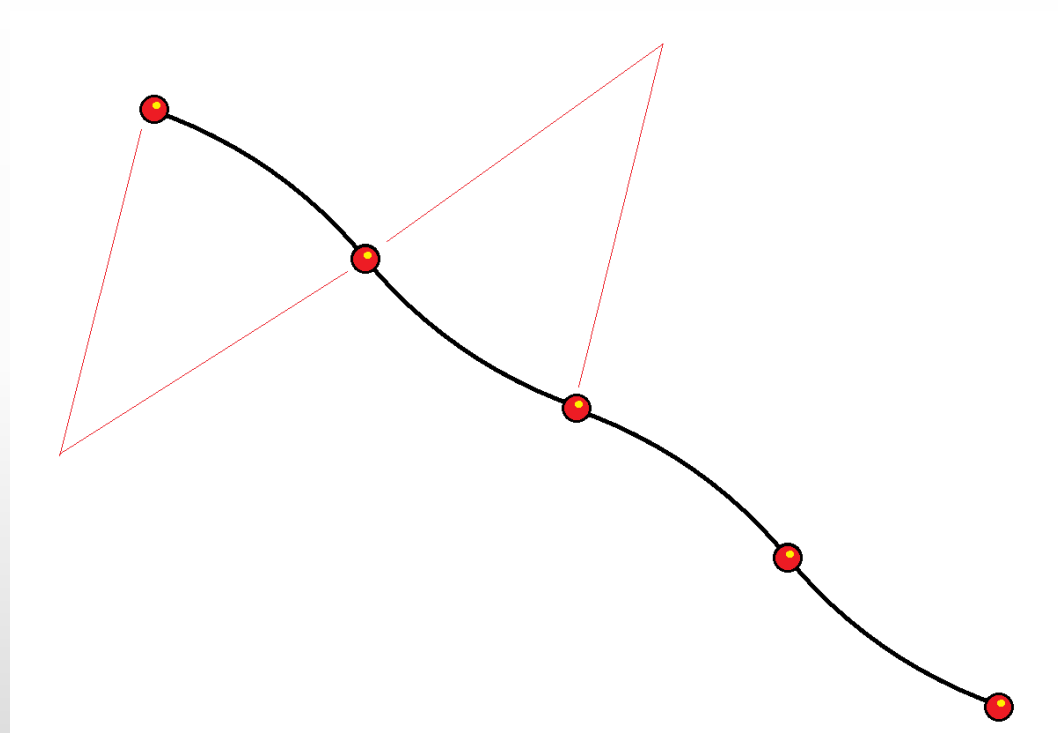
$$\text{TI} = \frac{\text{Unwanted Curvature}}{\text{Total Curvature} - \text{Unwanted Curvature}}$$

Integral Max Y Value = 26.5283



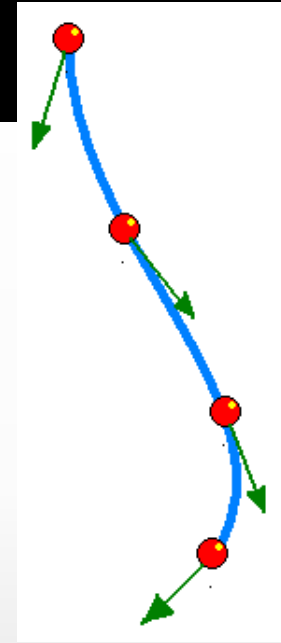
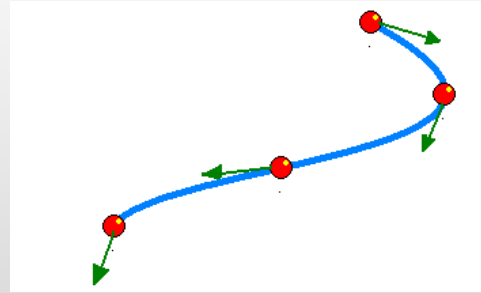
# A more revealing approach

- A BHA designed to give a constant DLS may produce good consistency when 3D arcs are assessed for curvature.
- But what if one survey interval was a drop followed by a build?
- This would assess as consistent DLS from one survey to another
- SO .....
- Assess a Tortuosity index for build consistency and turn consistency separately then combine to a 3D Index



# Introducing Effective Turn

- ET = Curve required to change Azimuth
- Easy at low inclinations
- Harder at higher inclinations



50<sup>th</sup> General Meeting  
October 3rd, 2019  
Calgary, Canada

•  $ET = \text{Turn} \times \sin(\text{Inclination})$

# Toolface and Dogleg Calculations

$$\text{Toolface} = \tan^{-1} \left( \frac{\text{Effective Turn}}{\text{Build}} \right)$$

$$\text{Dogleg} = \sqrt{\left( \text{ET}^2 + \text{Build}^2 \right)}$$

# Toolface by Graphics

- Example

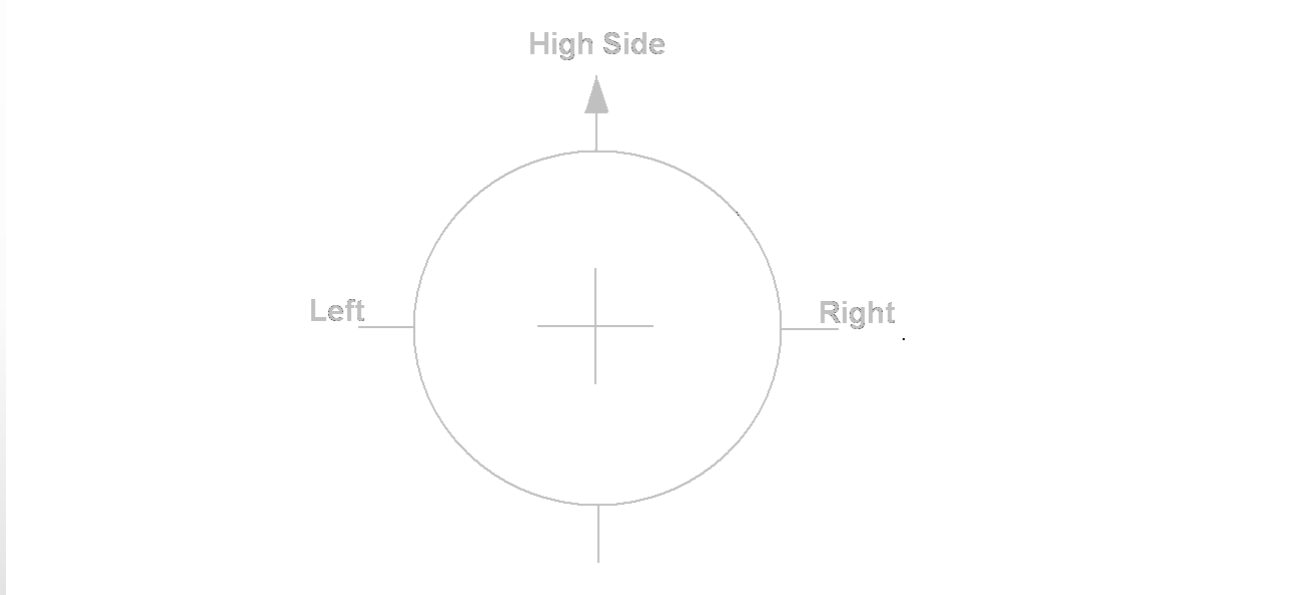
Current Attitude    Inclination 25    Azimuth 100

Desired Attitude    Inclination 35    Azimuth 124

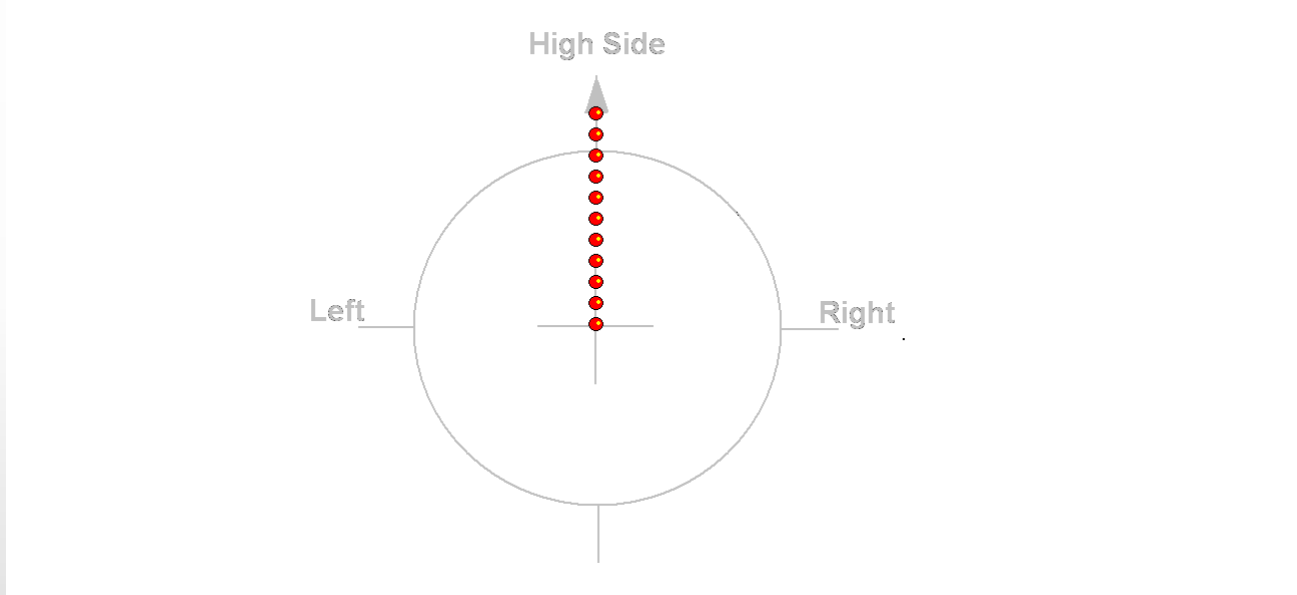
i.e. Build 10 and Turn 24

Effective Turn =  $24 \sin(30) = 12$

# Build 10

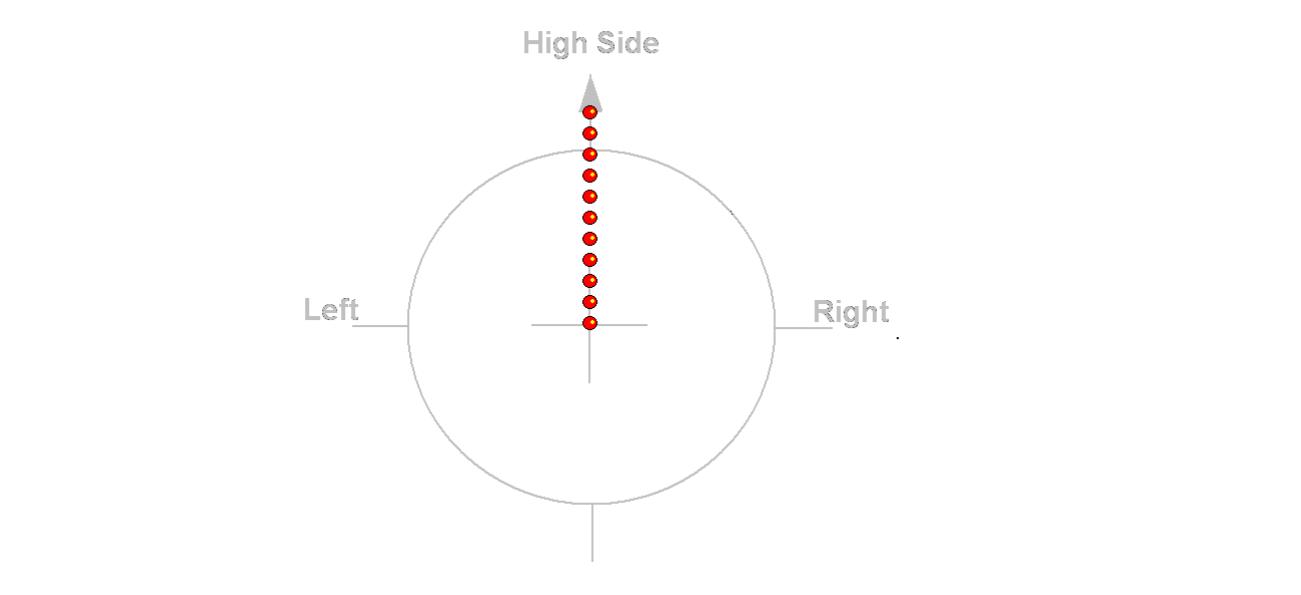


# Build 10

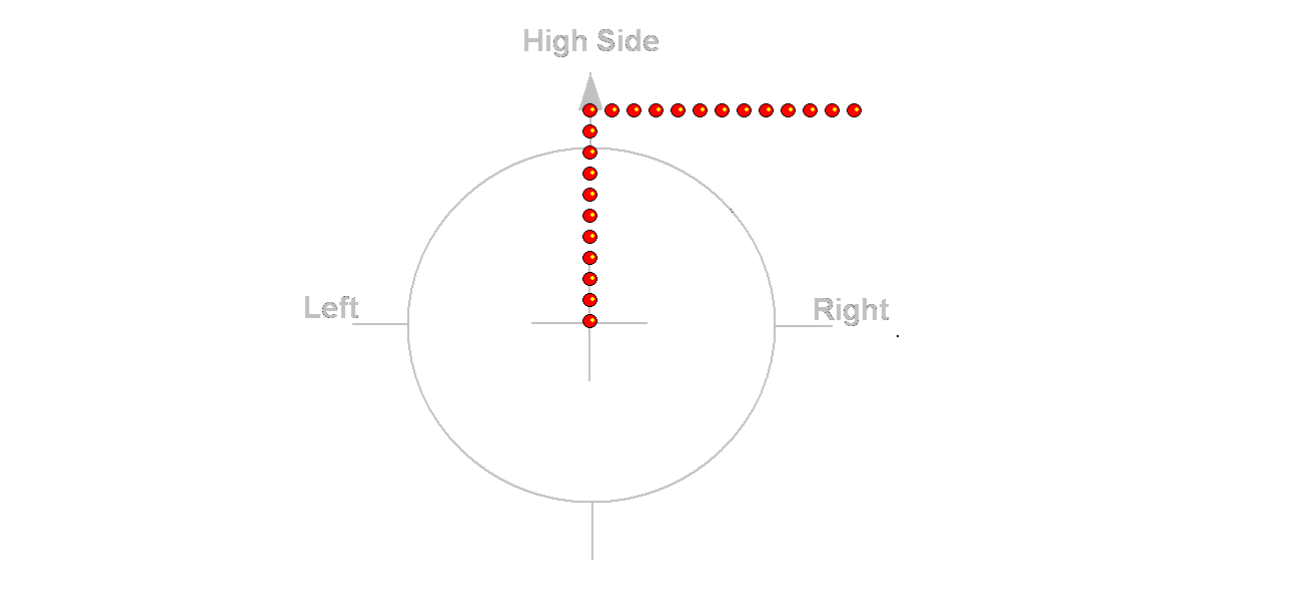




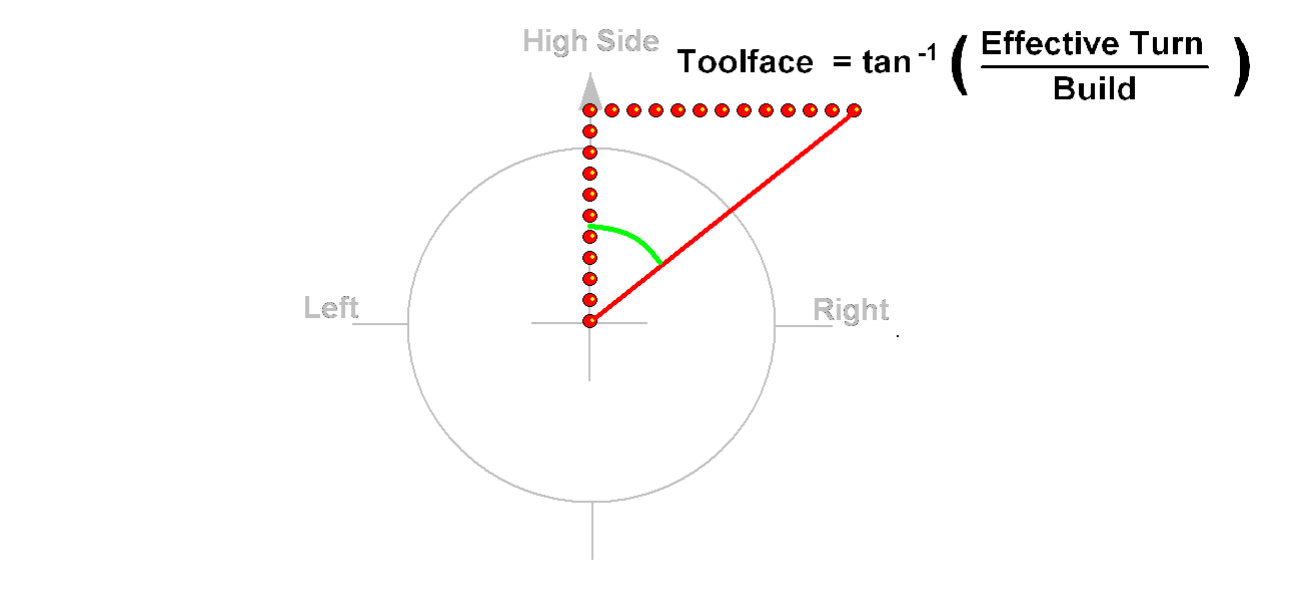
# Add ET 12 to the Right



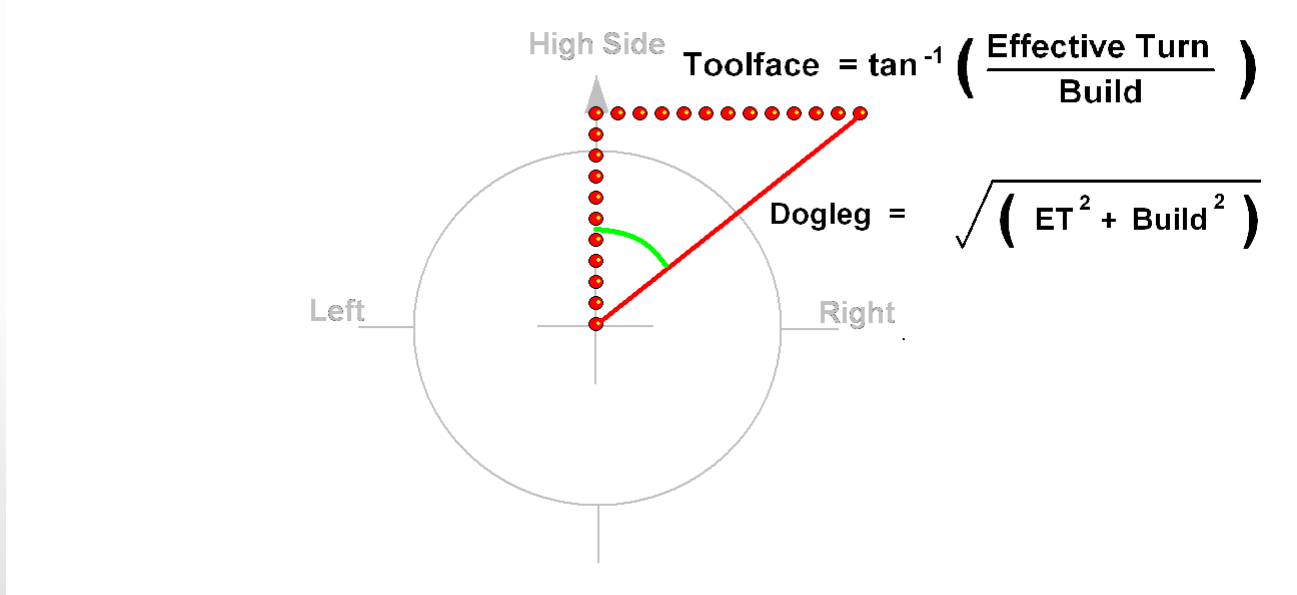
# Add ET 12 to the right



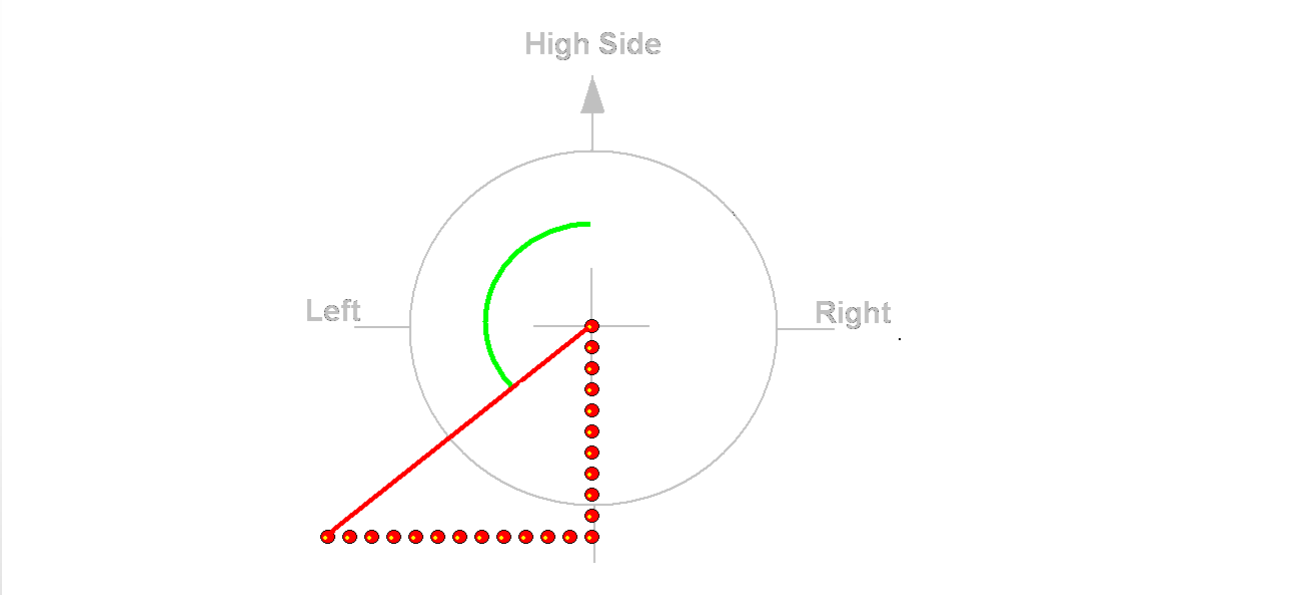
# Toolface is the Angle Subtended



# Dogleg = Length of Slope



# Drop with Left Turn



# Calculating High Side and Lateral Tortuosity

- Calculate Build Rate and Turn Rate for each interval
- Convert Turn Rate to Lateral DLS (Effective Turn Rate)
  - $ETR = Turn * \sin(\text{inclination})$ 
    - (Use average inclination for interval)
- Calculate  $\delta BR$  and  $\delta ETR$  from one interval to next (as absolute values)
- Total Build =  $\sum BR \times \delta Md$       Unwanted build =  $\sum .5 \times \delta BR \times \delta Md$
- Total ET =  $\sum ETR \times \delta Md$       Unwanted ET =  $\sum .5 \times \delta ETR \times \delta Md$
- High Side Tort Index = Unwanted Build / (Total Build – Unwanted Build)
- Lateral Tort Index = Unwanted ET / (Total ET – Unwanted ET)

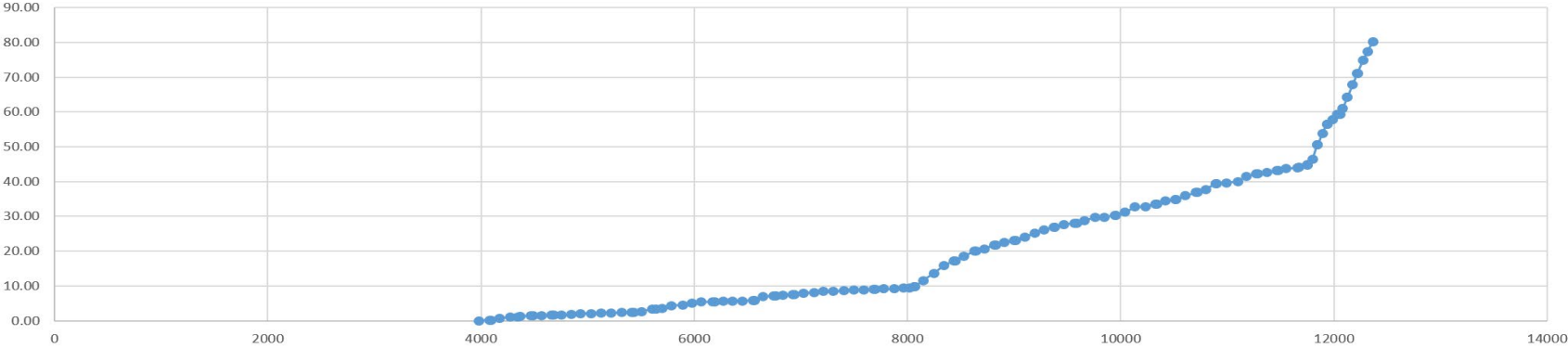
# Calculating High Side and Lateral Tortuosity

- Calculate Build Rate and Turn Rate for each interval
- Convert Turn Rate to Lateral DLS (Effective Turn Rate)
  - $ETR = Turn * \sin(\text{inclination})$  (Use average inclination for interval)
- Calculate  $\delta BR$  and  $\delta ETR$  from one interval to next (as absolute values)
- Total Build =  $\Sigma BR \times \delta Md$       Unwanted build =  $\Sigma .5 \times \delta BR \times \delta Md$
- Total ET =  $\Sigma ETR \times \delta Md$       Unwanted ET =  $\Sigma .5 \times \delta ETR \times \delta Md$
- High Side Tort Index = Unwanted Build / (Total Build – Unwanted Build)
- Lateral Tort Index = Unwanted ET / (Total ET – Unwanted ET)

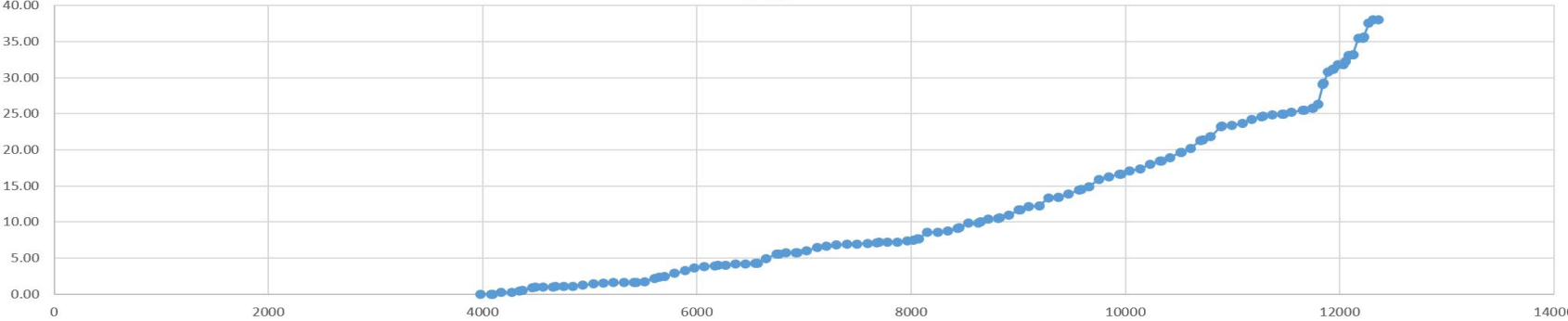
$$\text{Combined 3D Tortuosity Index} = \sqrt{(\text{Highside TI})^2 + (\text{Lateral TI})^2}$$

# Vertical Curvature (normal offshore well) VTI = 0.9

TVC



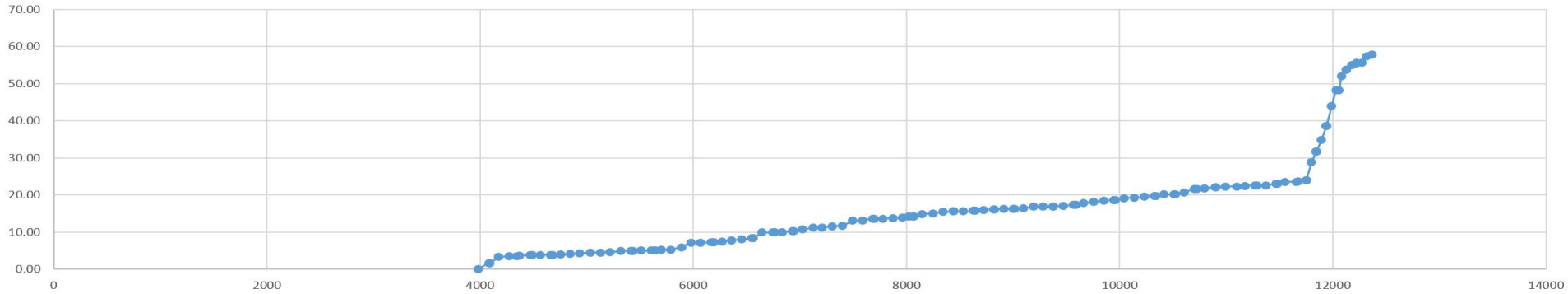
UVC



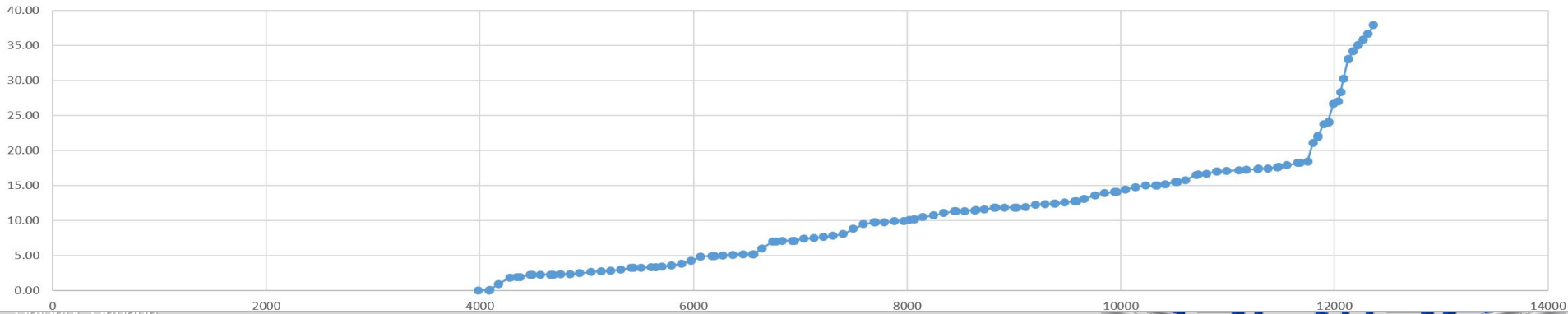


# Lateral Curvature LTI = 1.91 3D TI = 2.11

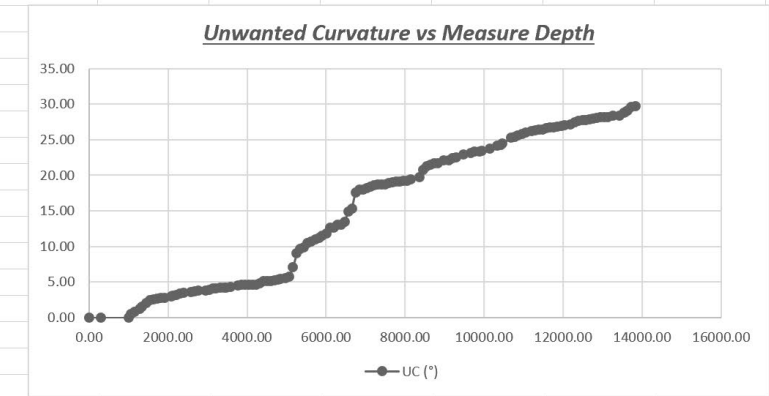
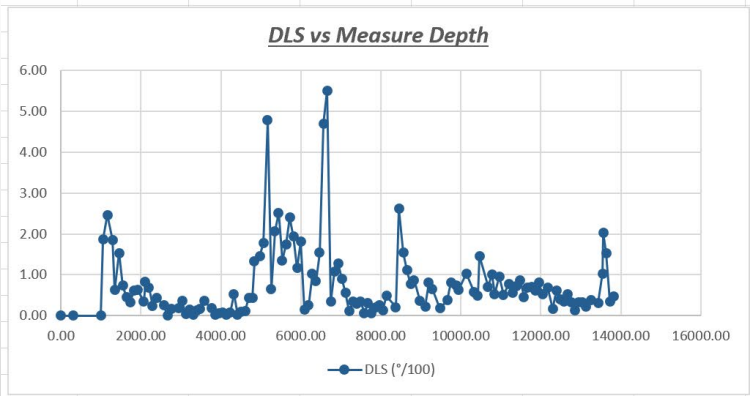
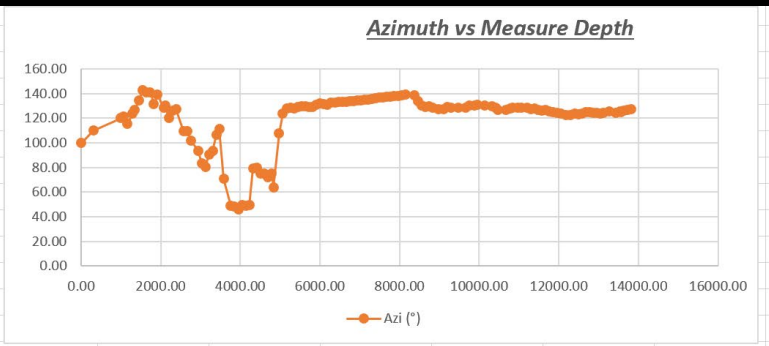
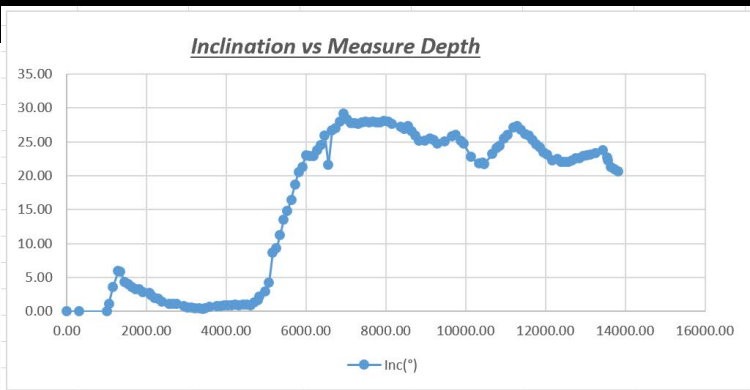
TLC



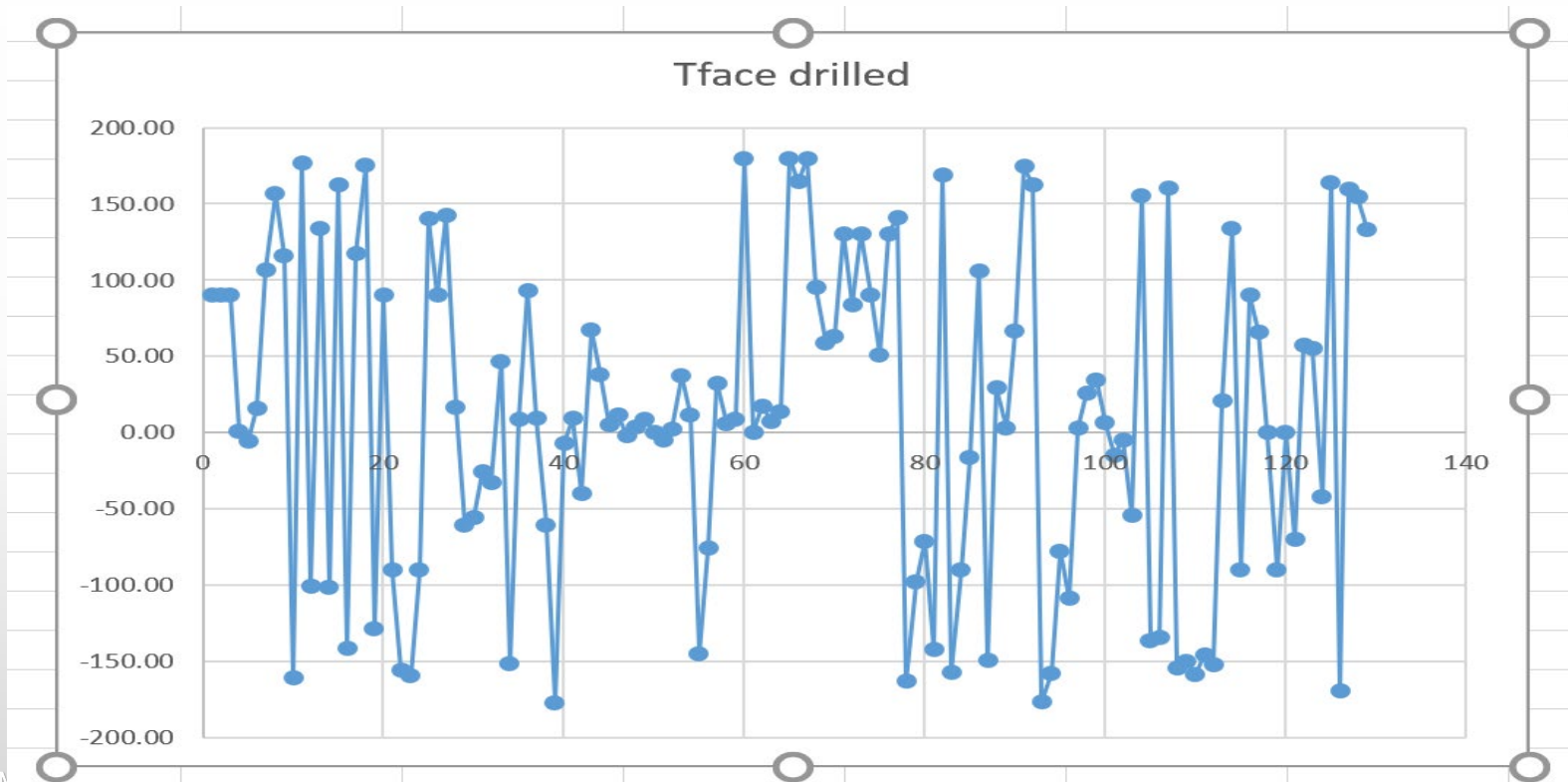
ULC



# Traditional TI based on DLS alone = .45 (looks OK?)

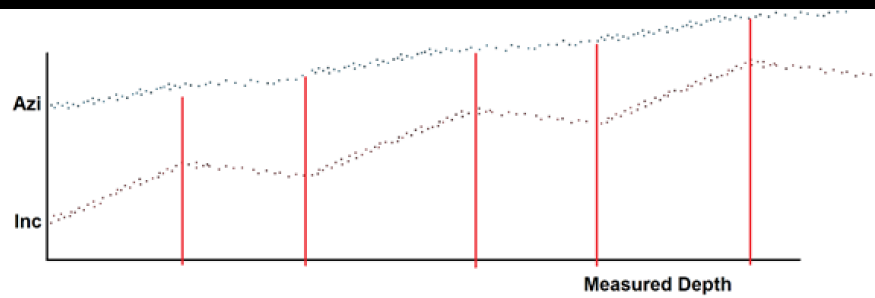
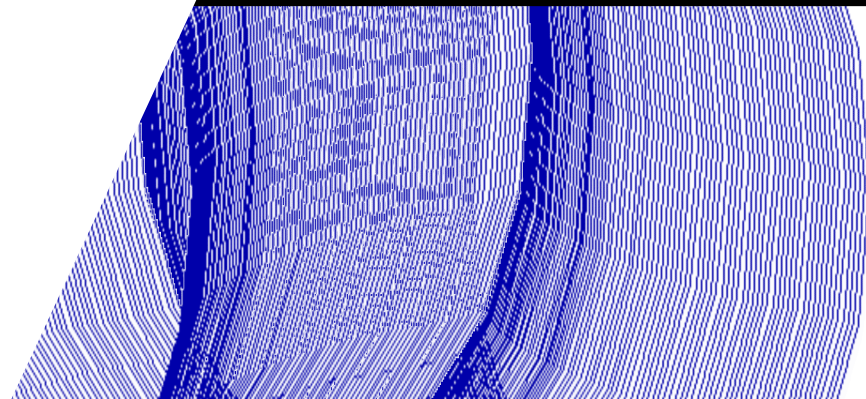


This well had a vertical TI of 1.00 and Lateral TI of 2.23 ! Combined 3d TI of 2.44 ! The driller could not hold Toolface



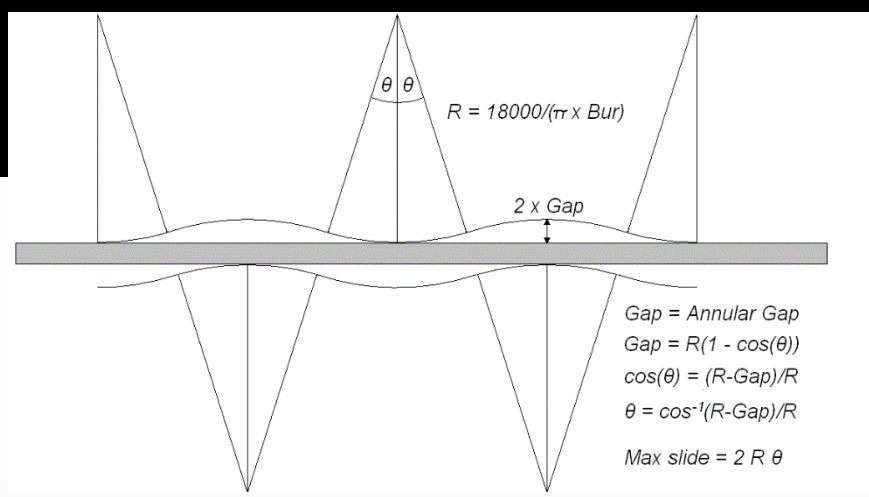
# Measuring High Resolution Tortuosity

- Uses all available data
- Assesses true motor yield functions
- Models a true trajectory in 3D
- Does not miss key points
- Informs T&D and Hydraulics calcs
  
- Trains DDs or Automation to minimise tortuosity
- Allows proper assessment of impact at two thresholds



# Tortuosity Thresholds

- 1. Stressing Casing
- 2. Stressing Pipe



DLS %/100	13 3/8"	9.5/8"	7"
	17 1/4	12 1/4	8.5
1	89 ft	71 ft	54 ft
2	63 ft	50 ft	38 ft
3	51 ft	41 ft	31 ft
4	44 ft	35 ft	27 ft
5	40 ft	32 ft	24 ft
6	36 ft	29 ft	22 ft
7	34 ft	27 ft	20 ft
8	31 ft	25 ft	19 ft
9	30 ft	24 ft	18 ft
10	28 ft	22 ft	17 ft
11	27 ft	21 ft	16 ft
12	26 ft	20 ft	15 ft
13	25 ft	20 ft	15 ft
14	24 ft	19 ft	14 ft
15	23 ft	18 ft	14 ft
16	22 ft	18 ft	13 ft
17	22 ft	17 ft	13 ft
18	21 ft	17 ft	13 ft
19	20 ft	16 ft	12 ft
20	20 ft	16 ft	12 ft

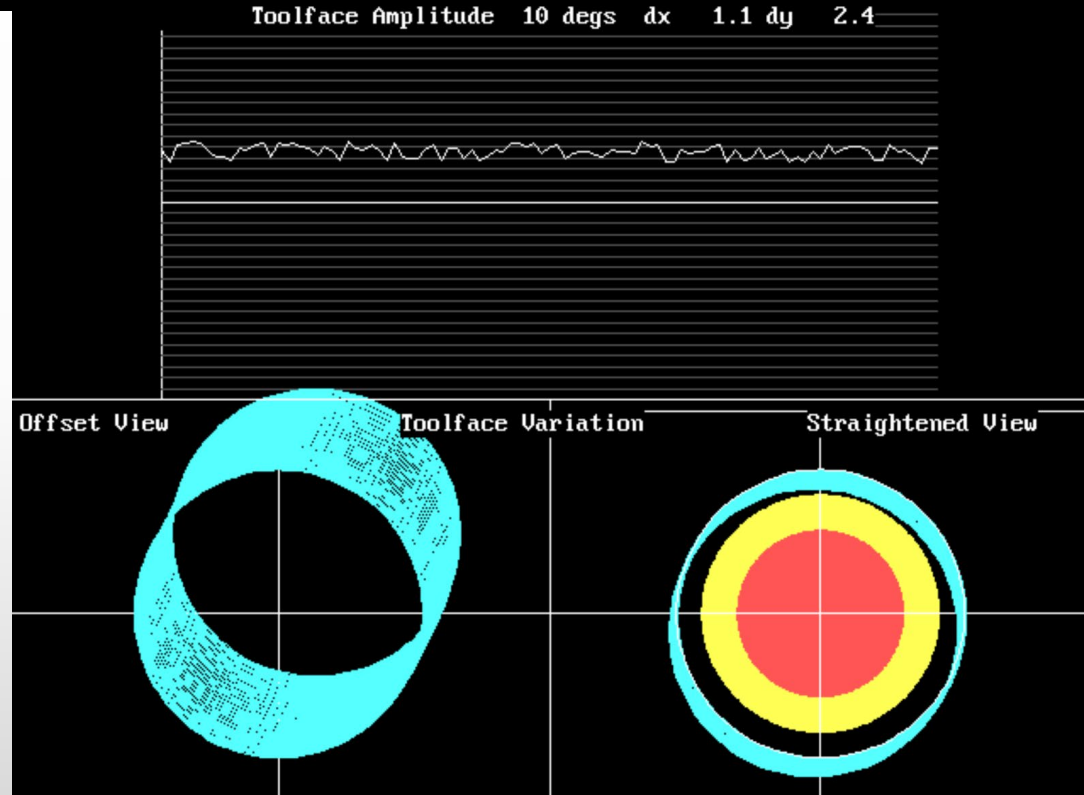


# Two thresholds of acceptable tortuosity

The amber area warns  
'Encroaches on casing'

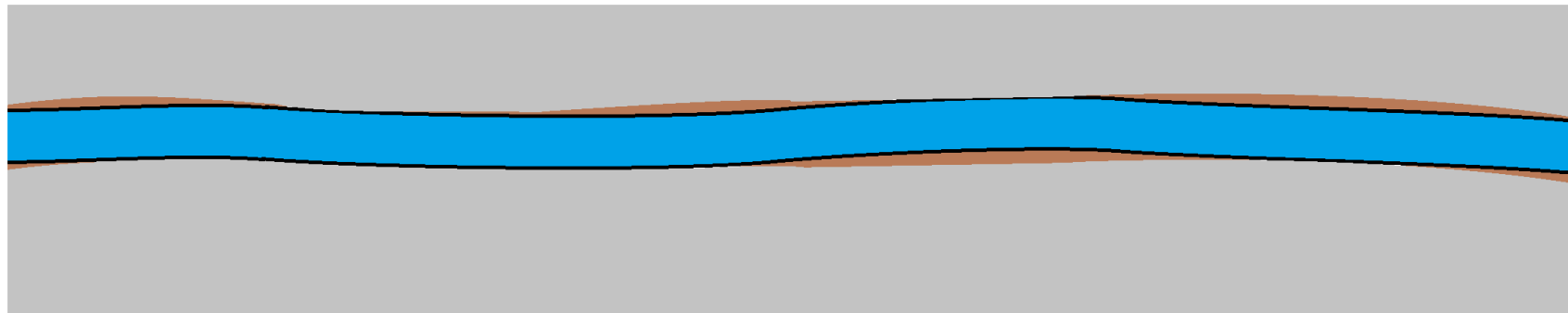
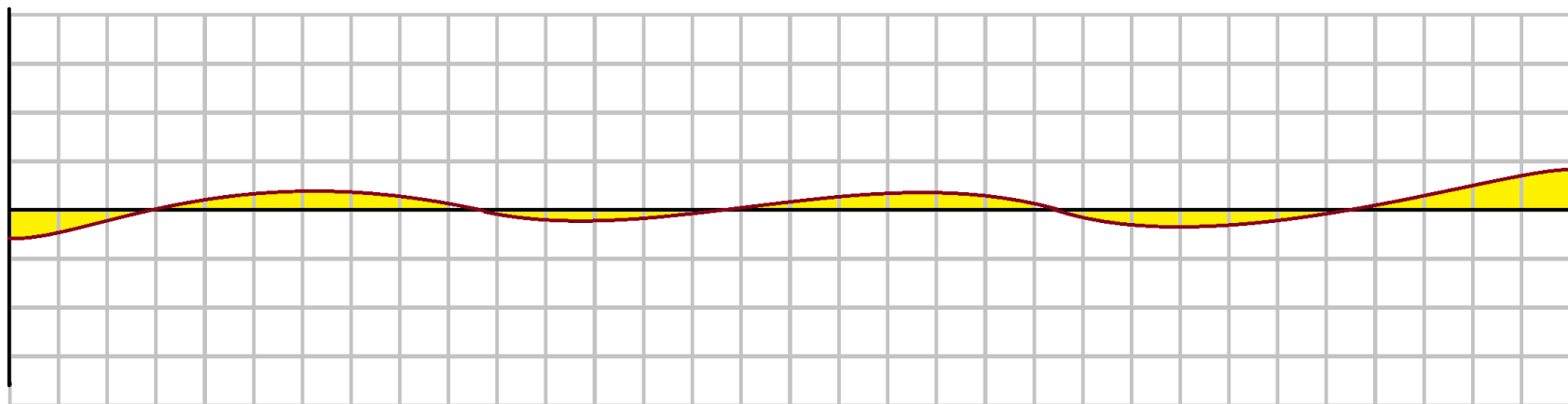
The Red area warns  
'Encroaches on drillpipe'

This can be measured by  
modelling a tubular set  
in the wellbore and  
reporting stresses necessary  
to constrain within the hole.



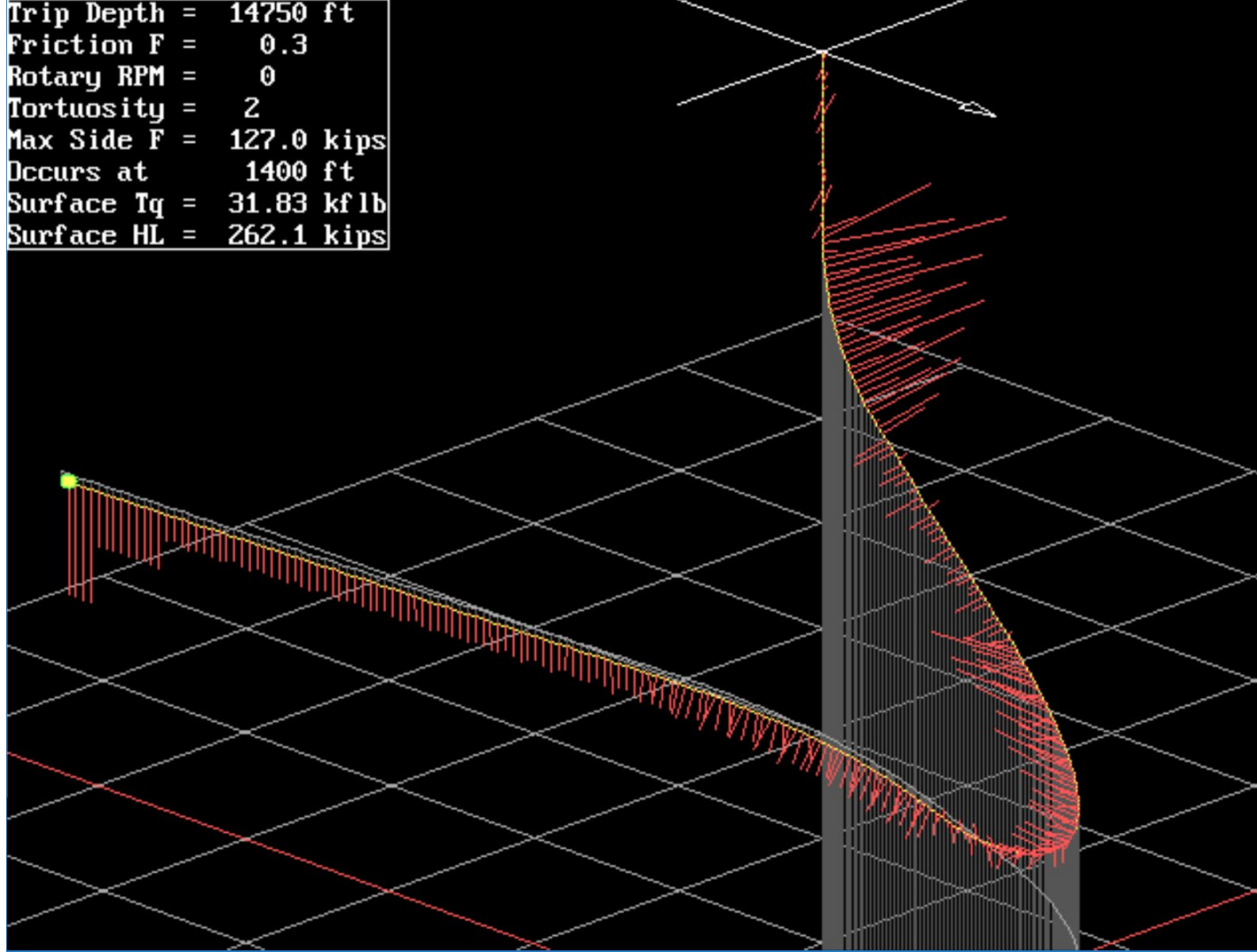
Pipe  
Stress

$\text{Kn/mm}^2$



Trip Depth = 14750 ft  
Friction F = 0.3  
Rotary RPM = 0  
Tortuosity = 2  
Max Side F = 127.0 kips  
Occurs at 1400 ft  
Surface Tq = 31.83 kflb  
Surface HL = 262.1 kips

Drag Side  
Forces  
Modelled  
correctly



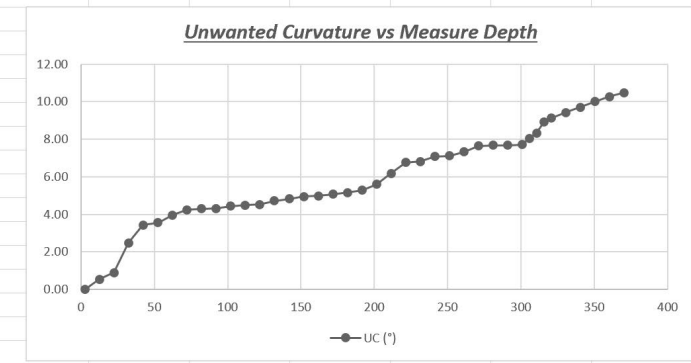
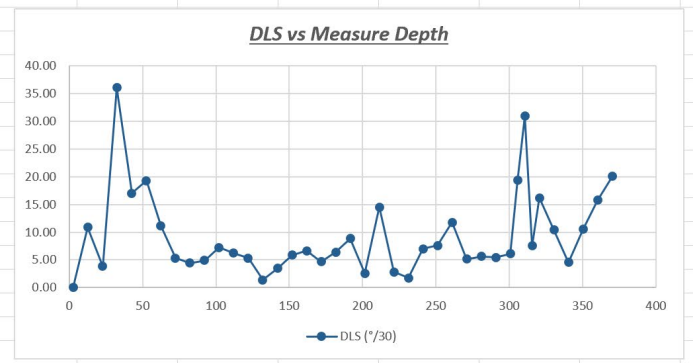
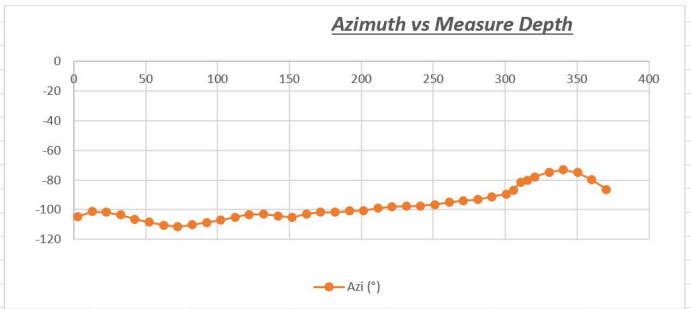
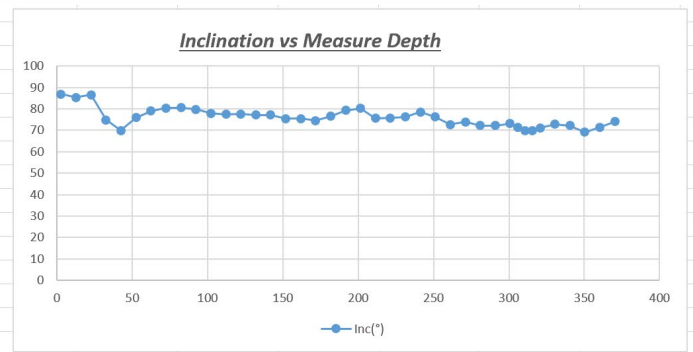


# Loch Ness Test Trajectory



- Inverness, Scotland
- Loch is over 900 ft deep with very steep sides – good analog for a well trajectory
- 1250 ft 8 inch PVC Pipe
- Stable and magnetically clean
- Tortuous Seabed Profile
- Nearby glens for hiking include
  - Glen Livet, Glen Morangie
  - Glen Spey, Glen Fiddich

# Vertical TI 1.77, Lateral 0.46 & 3D 1.83





Questions ?